

1941-1948 CHEVROLET

1 PIECE DOOR GLASS INSTALLATION INSTRUCTIONS

THE STEPS FOR INSTALLING THE 1 PIECE DOOR GLASS FIRST REMOVE THE ORIGINAL GLASS ALL OF THE CHANELING AND VENT WINDOW ASSEMBLY.

NEXT REMOVE THE TAB OF METAL BETWEEN THE OUTER AND INNER DOOR SKIN WHERE THE VENT WINDOW SAT.

NEXT YOU SHOULD STRAIGHTEN THE INNER DOOR SKIN BY CUTTING AND INSTALLING A PIECE OF METAL USING EITHER SCREWS, POP RIVETS OR WELDING. THE OUTER DOOR SKIN CAN BE STRAIGHTENED ALSO BUT IT IS NOT TOTALLY NECESSARY IF THE CAR IS IN PAINT. YOU CAN ALSO STRAIGHTEN THE GARNISH TRIM IN THE SAME MANNER.

ONCE THE BRACING HAS BEEN REMOVED, AND ALL METAL STRAIGHTENED, INSTALL THE FRONT GUIDE BAR BY INSERTING THE TOP OF THE GUIDE BAR INTO THE OPENING WHERE THE VENT GLASS FRAME WAS ORIGINALLY BY ATTACHING WITH EITHER POP RIVIT OR SMALL SCREW. LEAVE THE BOTTOM OF THE GUIDE BAR LOOSE FOR NOW.

FORM FIT THE FELT CHANELING TO INSTALL IN THE DOOR. START AT BOTH ENDS AND WORKING UNTIL FELT IS IN A U SHAPE. INSERT BOTH ENDS INTO THE DOOR AND WORK BACK TO THE CORNERS UNTIL DESIRED FIT IS ACCOMPLISHED.

NEXT FORM THE DEW FELT TO THE DOOR OPENING AND

ATTACH WITH 1/8 STAINLESS POP RIVETS.
AFTER THESE STEPS ARE COMPLETE, INSERT THE DOOR GLASS INTO THE OPENING AND TEST FIT FOR EASE OF MOVEMENT UP AND DOWN. IF USING POWER WINDOW UNITS, THIS IS THE TIME TO INSTALL THE UNITS USING MANUFACTURERS RECOMMENDATIONS.

MOUNT THE GLASS TO OPERATORS AND TEST FOR OPERATION.

THE NEXT STEP IS TO ATTACH FRONT GUIDE BAR TO INNER DOOR SHIN BY LOWERING THE DOOR GLASS AND SNUGGING TRACK AND FELT TO GLASS THEN ATTACH TO INNER DOOR SKIN. NOTE THAT THE FRONT GUIDE BAR SHOULD BE ANGLED THE SAME AS THE REAR GUIDE IN DOOR FROM THE FACTORY.

LAST STEP IS TO ATTACH THE "DEW" WIPES TO EACH SIDE OF THE GARNISH TRIM. CAREFULLY MOLD THE WIPES TO FIT THE EDGE OF THE DOOR AND ATTACH USING THE POP RIVETS. YOU CAN USE THE SAME PROCESS ON BOTH THE DOOR AND THE GARNISH MOULDING.

LOWER THE FELT CHANEL AND APPLY SILICONE GLUE THEN RAISE DOOR GLASS AND LET SET FOR 2 HOURS BEFOR MOVING.

IF YOU NEED TECHNICAL ASSISTANCE CALL (770) 962-3068